

WOOD BEDBASE ASSEMBLY

1. Make sure the (3) slots in the sideboard are on the top and the finished edge is on the bottom. (MANTUA finishes the bottom edge to prevent the moisture from carpet cleaning seeping into the board.) Connect a sideboard (long piece), to the foot board (short piece) using a corner connector. (See figures 1 & 2.)

The corner connector must be positioned so that the widest part of the channel is on the foot end. The foot end fits between the 2 sides.

After determining the proper position, slide the connector onto the sideboard so that the edge of the connector fits into the groove on the board. Then slide the foot end onto the connector at a 90° angle using the groove on the inside as a guide. Be sure to put the finished side down. (See figures 1 & 2.)

NOTE: The foot end butts into the sideboard.

Repeat on the other side.

Repeat at the head end.

2. Put L-bracket cap on L-bracket, then attach an L-bracket to each end of the three black angle-iron cross pieces. Slide the bracket to adjust and secure with the bolt and thumb nut. (See figure 3.)

FOR TWIN SIZE ONLY:

PARTS LIST:
 2 SIDEBOARDS
 2 FOOT BOARDS
 4 CORNER CONNECTORS
 3 CROSS PIECES
 6 L-BRACKETS
 6 L-BRACKET CAPS
 6 BOLTS
 6 THUMB NUTS

3. Place the three angle-iron cross pieces in the slots at the head, center, and foot end of the bed base. (See figure 4.)

4. Got to Step 5 (*FINAL STEP*)

Bed Base Clamp(End Treatments)

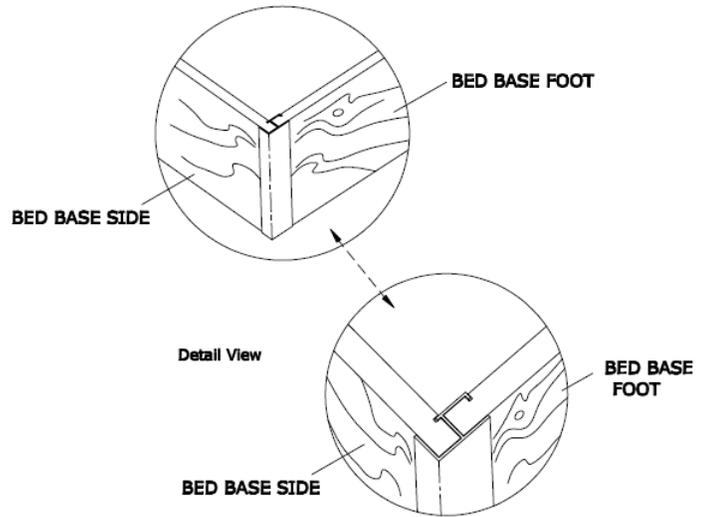


Fig. 1 & 2

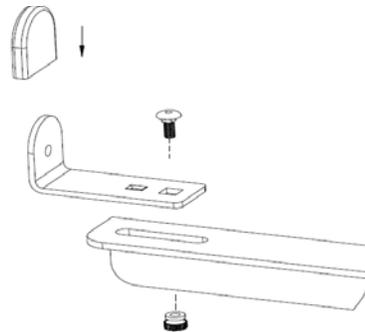


Fig. 3

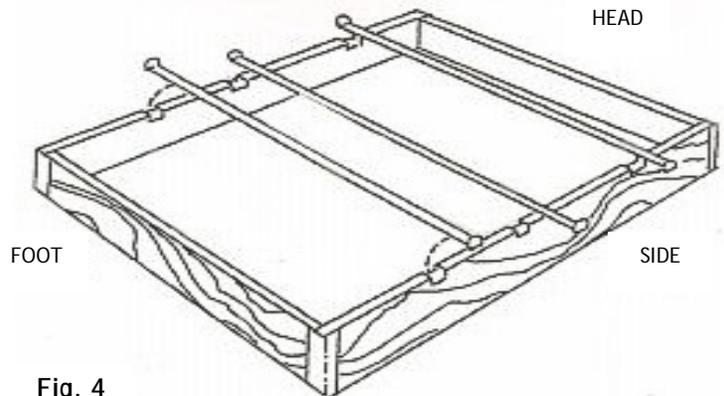


Fig. 4

FOR FULL AND QUEEN SIZES:

PARTS LIST:
2 SIDEBOARDS
2 FOOT BOARDS
4 CORNER CONNECTORS
3 CROSS PIECES (1 W/LEG)
6 L-BRACKETS
6 L-BRACKET CAPS
6 BOLTS
6 THUMB NUTS
1 BLACK END CAP
1 BOLT
1 WINGNUT

3. Locate the cross piece that has an angle leg riveted in the middle. Swing the angle leg out to 90° and secure it with the wingnut and bolt provided. Place the plastic end nut cap on the bottom of the leg. (See Figure 4.)
4. Place the angle-iron cross piece with the leg assembly into the middle slots of the bed base sides.

Place the remaining two cross pieces into the slots at the head and foot ends. (See figure 5.)

Go to Step 5 (*FINAL STEP*)

FOR KING AND CAL-KING SIZES:

PARTS LIST:
2 SIDE BOARDS
2 FOOT BOARDS
4 CORNER CONNECTORS
3 CROSS PIECES (3 W/LEGS)
6 L-BRACKETS
6 L-BRACKET CAPS
6 BOLTS
6 THUMB NUTS
3 BLACK END CAPS
3 BOLTS
3 WINGNUTS

3. Locate the cross pieces. Each has an angle leg riveted in the middle. Swing the angle leg out to 90° and secure it with the wingnut and bolt provided. Place the plastic end caps on the bottom of the legs. (See Figure 4.) Place the cross rail in the slots in the side panels. (See Figure 6.)
4. Go to Step5 (*FINAL STEP*)
5. *FINAL STEP*. Place the box spring or foundation on the bed base and adjust the brackets on the end of each angle so that they are as tight as possible against the box spring or foundation. (See figure 7.)

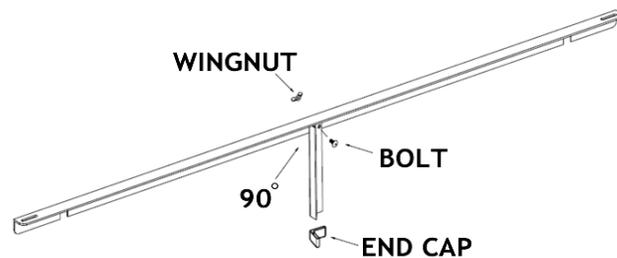


Fig. 4

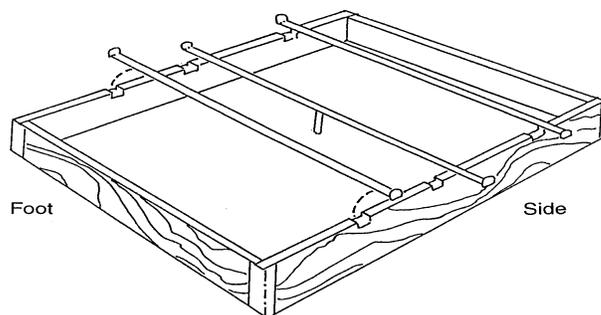


Fig. 5

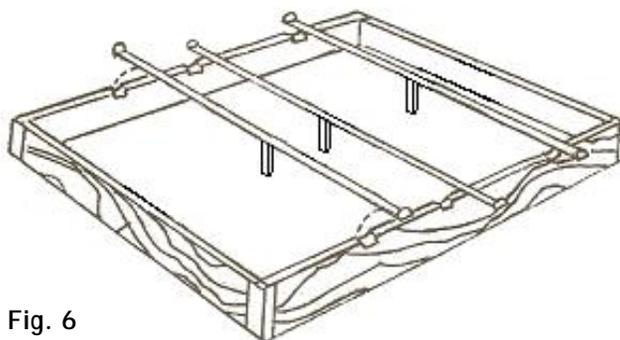


Fig. 6

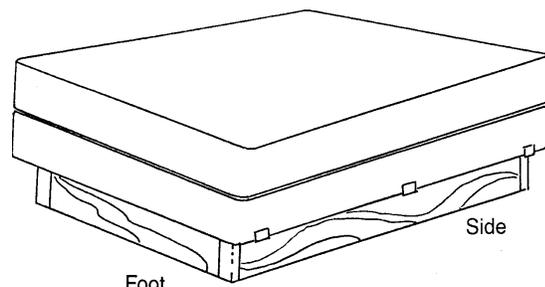


Fig. 7



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